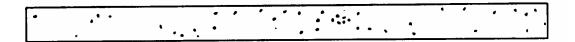
GWS 1-05, Welder Performance Qualification and Certification, Attachment 10

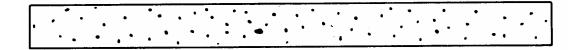
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ASME ROUNDED INDICATION CHARTS

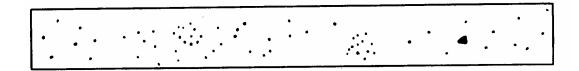
ROUNDED INDICATION CHARTS (See QW-191.2)



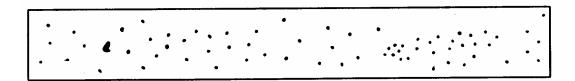
TYPICAL QUANTITY AND SIZE PERMITTED IN 6 IN. LENGTH OF WELD 1/8 IN. TO 1/4 IN. THICKNESS



TYPICAL QUANTITY AND SIZE PERMITTED IN 6 IN. LENGTH OF WELD OVER 1/4 IN. TO 1/2 IN. THICKNESS



TYPICAL QUANTITY AND SIZE PERMITTED IN 6 IN. LENGTH OF WELD OVER 1/2 IN. TO 1 IN. THICKNESS



TYPICAL QUANTITY AND SIZE PERMITTED IN 6 IN. LENGTH OF WELD OVER 1 IN. THICKNESS